



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

split (6)

D2616-2
Job Sheet 167087-A



Part No: D2616-2

Job Qty: 8 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/1/17

Job Tracking No:

Due Date: 10/27/17

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Customer: Questral Helicopters Ltd (CQUES01)

350 Comet Private, Suite 120 Ottawa, ON, K1V 9B4 Canada ph:(613) 739-3306

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Powdercoat	8 pcs	✓	10/26/17	0.00	0.29	Powdercoat3		
160	QC	8 pcs	✓	10/26/17	0.00	0.00	QC3		
170	Small Fab	8 pcs		10/27/17	0.00	0.56	Small Fab		
180	QC	8 pcs		10/27/17	0.00	0.00	QC5		
190	Packaging	8 pcs		10/27/17	0.00	0.00	Packaging3		
200	QC21-SA	8 Ea		10/27/17	0.00	0.00	QC21		

Part Op 150 - Note:Mask large hole START TIME: _____

Descriptions: 170 - 1-Coat bearing in light oil 2-Press Bearing in D2616-2 3-Stack as per Dwg D2616 using DT8019 4- Touch up paint if required

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
170-Small Fab	D2611	8	3	0	0

5007553

DART
AEROSPACE
S004754



Mounting Lug

PART NO: D2616-2
Revision:
Operation: QC
Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/01/17
Job No: 167087-A

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	0.250inches ± 0.010	0.260 0.240		
2	Mounting Lug	1.250inches ± 0.010	1.260 1.240		
3	Mounting Lug	0.375inches ± 0.010	0.385 0.365		
4	Mounting Lug	0.625inches ± 0.010	0.635 0.615		
5	Mounting Lug	0.257inches + 0.006 - 0.001	0.263 0.256		
6	Mounting Lug	1.000inches ± 0.010	1.010 0.990		
7	Mounting Lug	2.000inches ± 0.010	2.010 1.990		
8	Mounting Lug	1.125inches ± 0.010	1.135 1.115		
9	Mounting Lug	0.313inches ± 0.010	0.323 0.303		
10	Mounting Lug	17.000Degrees ± 0.500	17.500 16.500		
11	Mounting Lug	1.259inches ± 0.010	1.269 1.249		
12	Mounting Lug	0.250inches ± 0.010	0.260 0.240		
13	Mounting Lug	0.063inches ± 0.010	0.073 0.053		
14	Mounting Lug	0.8115inches + 0.0005 - 0.0000	0.8120 0.8115		

Plex 11/1/17 11:12 AM Dart.Gagnon.Michelle